



# Rynite® 530HTE BK503

## THERMOPLASTIC POLYESTER RESIN

Rynite® 530HTE BK503 is a 30% glass reinforced modified polyethylene terephthalate resin with excellent high temperature dielectric properties

### Product information

Resin Identification	PET-GF30	ISO 1043
Part Marking Code	>PET-GF30<	ISO 11469

### Rheological properties

Moulding shrinkage, parallel	0.1 %	ISO 294-4, 2577
Moulding shrinkage, normal	0.6 %	ISO 294-4, 2577
Postmoulding shrinkage, normal, 48h at 80°C	0.45 %	ISO 294-4
Postmoulding shrinkage, parallel, 48h at 80°C	0.1 %	ISO 294-4

### Typical mechanical properties

Tensile Modulus	11000 MPa	ISO 527-1/-2
Stress at break	160 MPa	ISO 527-1/-2
Strain at break	1.9 %	ISO 527-1/-2
Compressive strength	230 MPa	ISO 604
Charpy impact strength, 23°C	42 kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, 23°C	8.9 kJ/m <sup>2</sup>	ISO 179/1eA
Hardness, Rockwell, R-scale	120 -	ISO 2039-2
Ball indentation hardness, H 961/30	221 MPa	ISO 2039-1
Poisson's ratio	0.34 -	

### Thermal properties

Melting temperature, 10°C/min	252 °C	ISO 11357-1/-3
Temp. of deflection under load, 1.8 MPa	230 °C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	251 °C	ISO 75-1/-2
Thermal conductivity solid	0.29 W/(m K)	

### Flammability

Glow Wire Flammability Index, 3mm	800 °C	IEC 60695-2-12
Glow Wire Ignition Temperature, 3mm	775 °C	IEC 60695-2-13
Glow Wire Temperature, No Flame, 1mm	750 °C	IEC 60335-1
Glow Wire Temperature, No Flame, 1.5mm	750 °C	IEC 60335-1
Glow Wire Temperature, No Flame, 2mm	750 °C	IEC 60335-1
Glow Wire Temperature, No Flame, 3mm	825 °C	IEC 60335-1
FMVSS Class	B -	ISO 3795 (FMVSS 302)
Burning rate, Thickness 1 mm	<80 mm/min	ISO 3795 (FMVSS 302)

# Rynite® 530HTE BK503

## THERMOPLASTIC POLYESTER RESIN

### Electrical properties

Relative permittivity, 100Hz	4.3 -	IEC 62631-2-1
Relative permittivity, 1MHz	3.8 -	IEC 62631-2-1
Dissipation factor, 100Hz	18 E-4	IEC 62631-2-1
Dissipation factor, 1MHz	146 E-4	IEC 62631-2-1
Volume resistivity	>1E13 Ohm.m	IEC 62631-3-1
Surface resistivity	1E14 Ohm	IEC 62631-3-2
Electric strength	35 kV/mm	IEC 60243-1
Comparative tracking index	200 -	IEC 60112
Electric Strength, Short Time, 23°C, 2mm	23 kV/mm	IEC 60243-1

### Other properties

Density	1590 kg/m <sup>3</sup>	ISO 1183
Water Absorption, Immersion 24h	0.05 %	Sim. to ISO 62

### VDA Properties

Fogging, G-value (condensate)	mg	ISO 6452
-------------------------------	----	----------

### Injection

Drying Recommended	yes
Drying Temperature	120 °C
Drying Time, Dehumidified Dryer	4 - 6 h
Processing Moisture Content	≤0.02 <sup>[1]</sup> %
Melt Temperature Optimum	285 °C
Min. melt temperature	280 °C
Max. melt temperature	300 °C
Max. screw tangential speed	0.2 m/s
Mold Temperature Optimum	140 °C
Min. mould temperature	120 °C
Max. mould temperature	140 <sup>[2]</sup> °C
Hold pressure range	≥80 MPa
Hold pressure time	4 s/mm
Back pressure	As low as MPa possible
Ejection temperature	170 °C

[1]: At levels above 0.02%, strength and toughness will decrease, even though parts may not exhibit surface defects.

[2]: (6mm - 1mm thickness)

### Additional Information

Injection molding      When lower mold temperatures are used, the initial warpage and shrinkage will be lower, but the surface appearance will be poorer and the dimensional change may be greater when parts are subsequently heated.



# Rynite<sup>®</sup> 530HTE BK503

THERMOPLASTIC POLYESTER RESIN

Revised: 2020-12-01

Page: 3 of 3

[dupont.com](http://dupont.com)

The information set forth herein is furnished free of charge, is based on technical data that DuPont believes to be reliable, and represents typical values that fall within the normal range of properties. This information relates only to the specific material designated and may not be valid for such material used in combination with other materials or in other processes. It is intended for use by persons having technical skill, at their own discretion and risk. This information should not be used to establish specification limits nor used alone as the basis of design. Handling precaution information is given with the understanding that those using it will satisfy themselves that their particular conditions of use present no health or safety hazards and comply with applicable law. Since conditions of product use and disposal are outside our control, we make no warranties, express or implied, and assume no liability in connection with any use of this information. As with any product, evaluation under end-use conditions prior to specification is essential. Nothing herein is to be taken as a license to operate or a recommendation to infringe on patents.

**CAUTION:** Do not use DuPont materials in medical applications involving implantation in the human body or contact with internal body fluids or tissues unless the material has been provided from DuPont under a written contract or other acknowledgement that is consistent with the DuPont policy regarding medical applications and expressly acknowledges the contemplated use. For further information, please contact your DuPont representative.

DuPont's sole warranty is that our products will meet our standard sales specifications in effect at the time of shipment. Your exclusive remedy for breach of such warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted. TO THE FULLEST EXTENT PERMITTED BY APPLICABLE LAW, DUPONT SPECIFICALLY DISCLAIMS ANY OTHER EXPRESS OR IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE, MERCHANTABILITY, OR NON-INFRINGEMENT. DUPONT DISCLAIMS LIABILITY FOR ANY SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES.

DuPont<sup>™</sup>, the DuPont Oval Logo, and all trademarks and service marks denoted with <sup>™</sup>, <sup>SM</sup> or <sup>®</sup> are owned by affiliates of DuPont de Nemours, Inc. unless otherwise noted.

© 2021 DuPont. All rights reserved.