



Zytel® FR95G25V0NH NC010

NYLON RESIN

Common features of Zytel® nylon resin include mechanical and physical properties such as high mechanical strength, excellent balance of stiffness and toughness, good high temperature performance, good electrical and flammability properties, good abrasion and chemical resistance. In addition, Zytel® nylon resins are available in different modified and reinforced grades to create a wide range of products with tailored properties for specific processes and end-uses. Zytel® nylon resin, including most flame retardant grades, offer the ability to be coloured.

The good melt stability of Zytel® nylon resin normally enables the recycling of properly handled production waste. If recycling is not possible, DuPont recommends, as the preferred option, incineration with energy recovery (-31kJ/g of base polymer) in appropriately equipped installations. For disposal, local regulations have to be observed.

Zytel® nylon resin typically is used in demanding applications in the automotive, furniture, domestic appliances, sporting goods and construction industry.

Zytel® FR95G25V0NH NC010 is a 25% glass fibre reinforced, flame retardant polyamide resin for injection moulding. It is halogen and red phosphorous free, has high flow characteristics and .

Product information

Resin Identification	PA66/6T-GF25FR(40)	ISO 1043
Part Marking Code	>PA66/6T-GF25FR(40)<	ISO 11469
ISO designation	ISO 16396-PA66/6T,GF25 FR(40),M1F1GN,S12-090	

Rheological properties

	dry/cond.		
Moulding shrinkage, parallel	0.1/-	%	ISO 294-4, 2577
Moulding shrinkage, normal	0.6/-	%	ISO 294-4, 2577

Typical mechanical properties

	dry/cond.		
Tensile Modulus	9000/8500	MPa	ISO 527-1/-2
Stress at break	110/90	MPa	ISO 527-1/-2
Strain at break	2.2/2.2	%	ISO 527-1/-2
Flexural Modulus	8500/8000	MPa	ISO 178
Flexural Strength	190/170	MPa	ISO 178
Charpy impact strength, 23°C	35/31	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, 23°C	4.6/-	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	4.5/-	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -40°C	4.5/-	kJ/m ²	ISO 179/1eA
Poisson's ratio	0.34/0.34	-	



Zytel® FR95G25V0NH NC010

NYLON RESIN

Thermal properties

	dry/cond.		
Melting temperature, 10°C/min	267/*	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.8 MPa	210/*	°C	ISO 75-1/-2
CLTE, Parallel, -40-23°C	25/*	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, parallel	27/*	E-6/K	ISO 11359-1/-2
CLTE, Parallel, 55-160°C	17/*	E-6/K	ISO 11359-1/-2
CLTE, Normal, -40-23°C	57/*	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	70/*	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, Normal, 55-160°C	130/*	E-6/K	ISO 11359-1/-2
RTI, electrical, 0.4mm	160	°C	UL 746B
RTI, electrical, 0.75mm	160	°C	UL 746B
RTI, electrical, 1.5mm	160	°C	UL 746B
RTI, electrical, 3mm	160	°C	UL 746B
RTI, impact, 0.75mm	155	°C	UL 746B
RTI, impact, 1.5mm	155	°C	UL 746B
RTI, impact, 3mm	155	°C	UL 746B
RTI, strength, 0.75mm	155	°C	UL 746B
RTI, strength, 1.5mm	155/*	°C	UL 746B
RTI, strength, 3mm	155	°C	UL 746B
Temperature index, tensile strength, 20 000h	160/*	°C	IEC 60216-1
Temperature index, tensile strength, 5000h	190/*	°C	IEC 60216-1

Flammability

	dry/cond.		
Burning Behav. at 1.5mm nom. thickn.	V-0/*	class	IEC 60695-11-10
Thickness tested	1.5/*	mm	IEC 60695-11-10
UL recognition	yes/*	-	UL 94
Burning Behav. at thickness h	V-0/*	class	IEC 60695-11-10
Thickness tested	0.4/*	mm	IEC 60695-11-10
UL recognition	yes/* ^[1]	-	UL 94
Burning Behav. 5V at thickness h	5VA/*	class	IEC 60695-11-20
Thickness tested	1.5/*	mm	IEC 60695-11-20
UL recognition	yes/*	-	UL 94
Oxygen index	32/*	%	ISO 4589-1/-2
Glow Wire Flammability Index, 1mm	960/-	°C	IEC 60695-2-12
Glow Wire Flammability Index, 2mm	960/-	°C	IEC 60695-2-12
Glow Wire Flammability Index, 3mm	960/-	°C	IEC 60695-2-12
Glow Wire Ignition Temperature, 1mm	725/-	°C	IEC 60695-2-13
FMVSS Class	DNI	-	ISO 3795 (FMVSS 302)
Railway classification	R22/-	-	EN 45545-2
Railway classification rating	HL2/-	-	EN 45545-2

[1]: UL yellow card (f1)



Zytel® FR95G25V0NH NC010

NYLON RESIN

Electrical properties

	dry/cond.		
Volume resistivity	>1E13/8E11	Ohm.m	IEC 62631-3-1
Surface resistivity	*/>1E15	Ohm	IEC 62631-3-2
Electric strength	37/37	kV/mm	IEC 60243-1
Comparative tracking index	600/-	-	IEC 60112

Other properties

	dry/cond.		
Humidity absorption, 2mm	1.6/* ^[2]	%	Sim. to ISO 62
Water absorption, 2mm	4/*	%	Sim. to ISO 62
Density	1400/-	kg/m ³	ISO 1183

[2]: 4mm wall thickness

Injection

Drying Recommended	yes
Drying Temperature	80 °C
Drying Time, Dehumidified Dryer	2 - 4 h
Processing Moisture Content	≤0.1 ^[3] %
Melt Temperature Optimum	280 °C
Min. melt temperature	270 °C
Max. melt temperature	290 °C
Max. screw tangential speed	0.2 m/s
Mold Temperature Optimum	100 °C
Min. mould temperature	80 °C
Max. mould temperature	120 °C
Hold pressure range	50 - 100 MPa
Hold pressure time	2.5 s/mm
Ejection temperature	210 °C

[3]: flame retardant grade below 0.1%

Characteristics

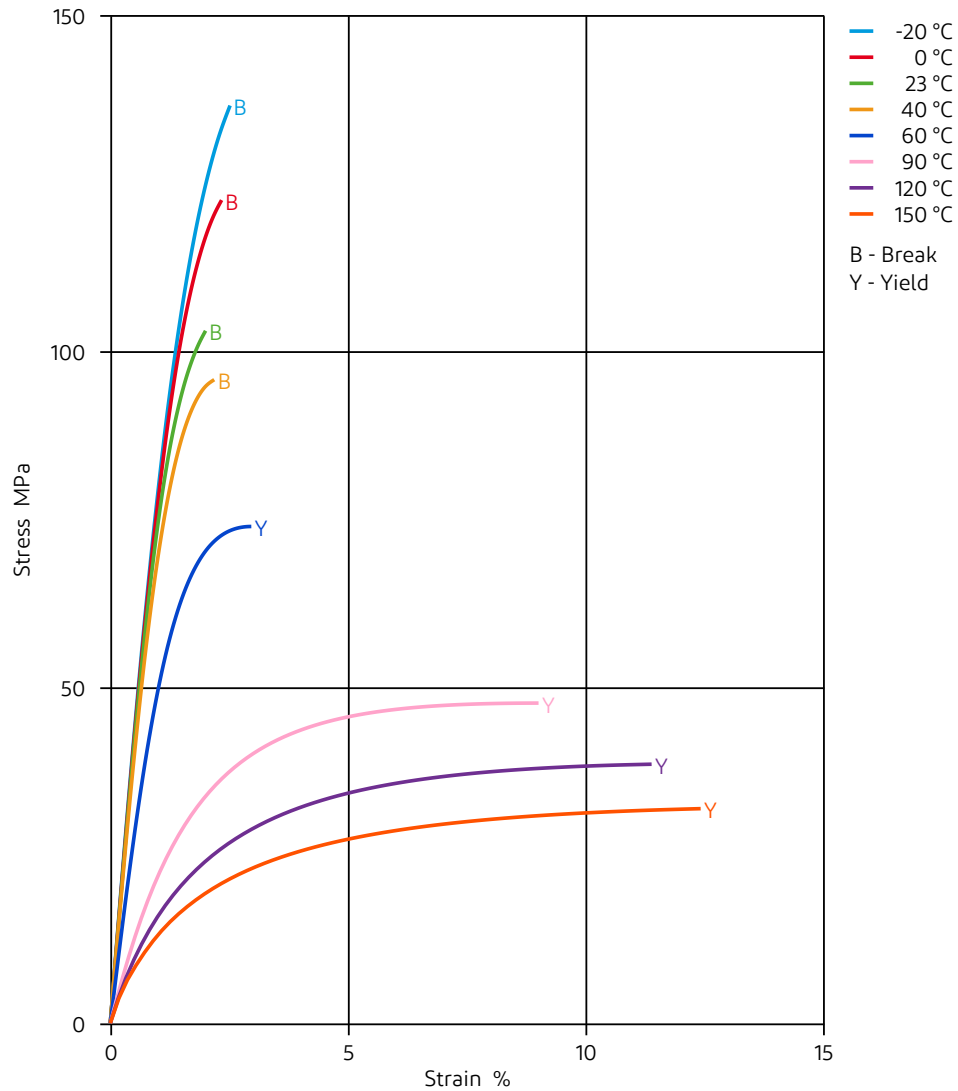
Additives Flame retardant, Non-halogenated/Red phosphorous free flame retardant



Zytel® FR95G25V0NH NC010

NYLON RESIN

Stress-strain (dry)

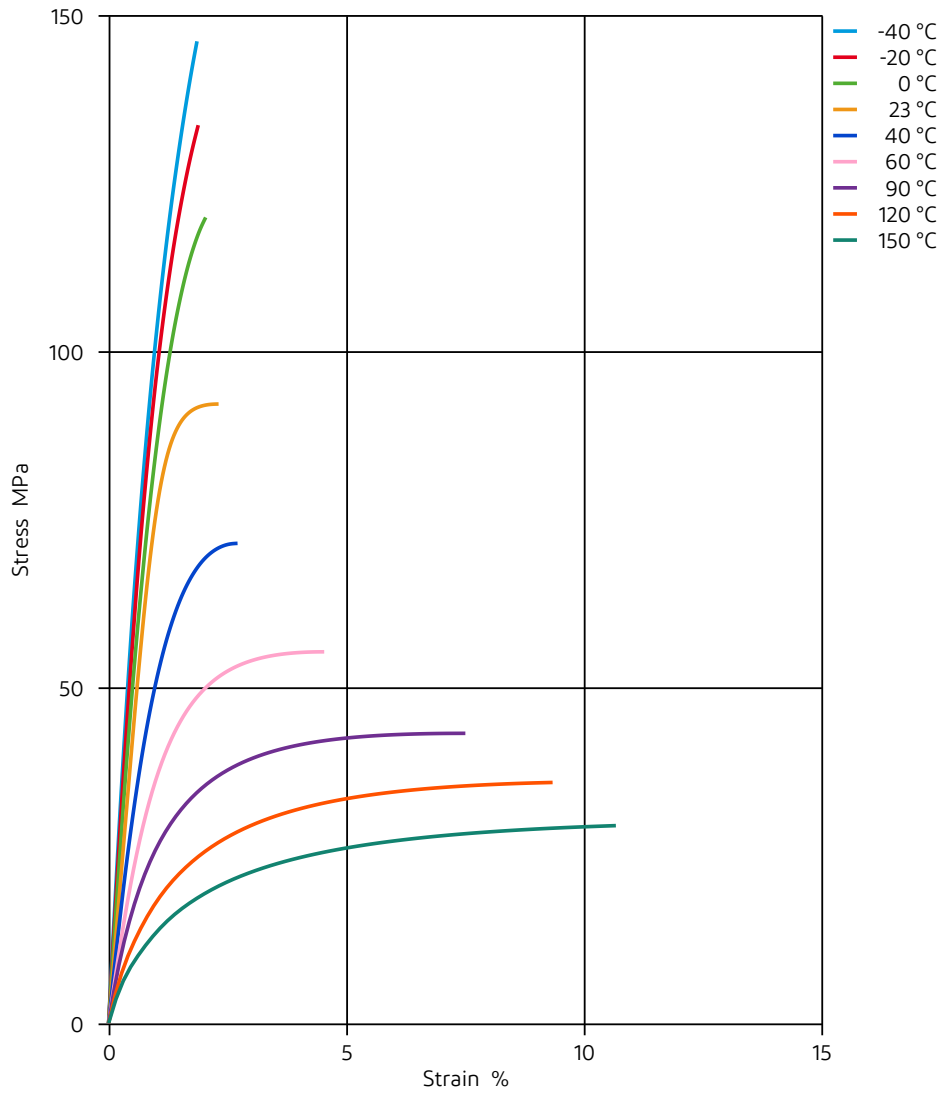




Zytel® FR95G25V0NH NC010

NYLON RESIN

Stress-strain (cond.)

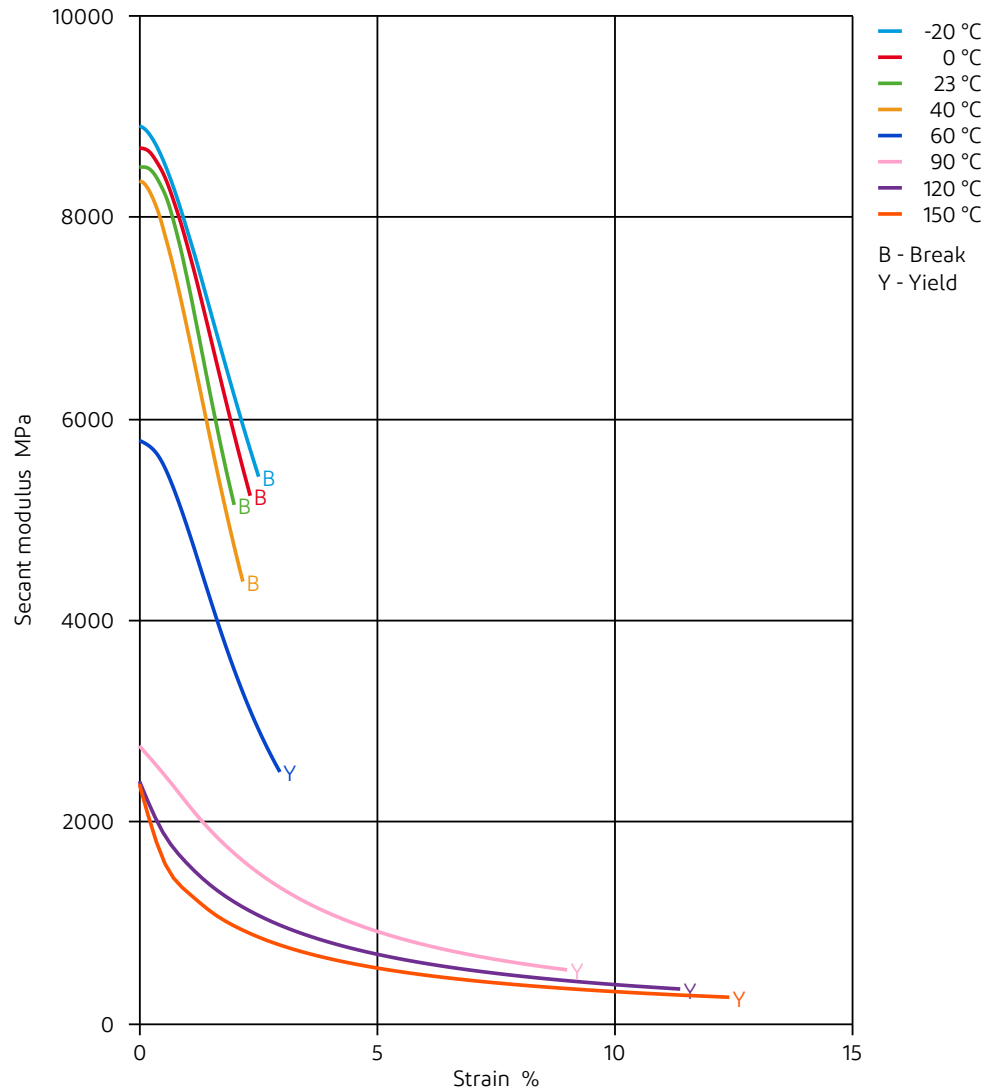




Zytel® FR95G25V0NH NC010

NYLON RESIN

Secant modulus-strain (dry)

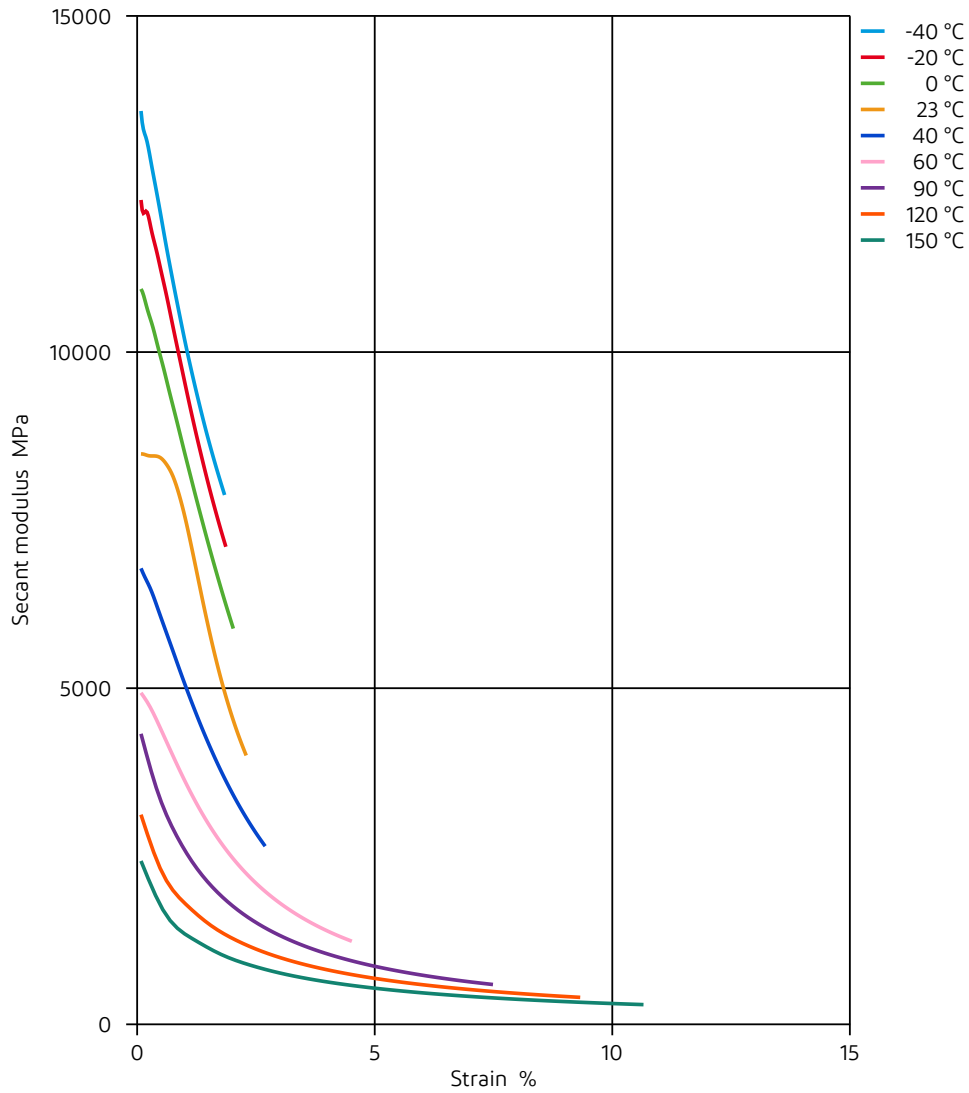




Zytel® FR95G25V0NH NC010

NYLON RESIN

Secant modulus-strain (cond.)

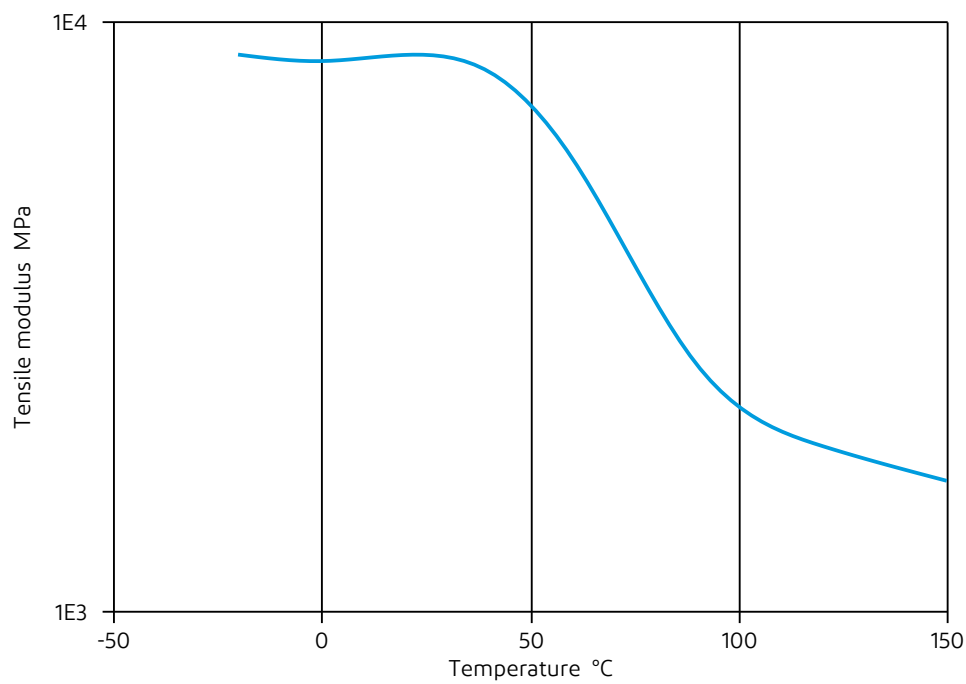




Zytel® FR95G25V0NH NC010

NYLON RESIN

Tensile modulus-temperature (dry)

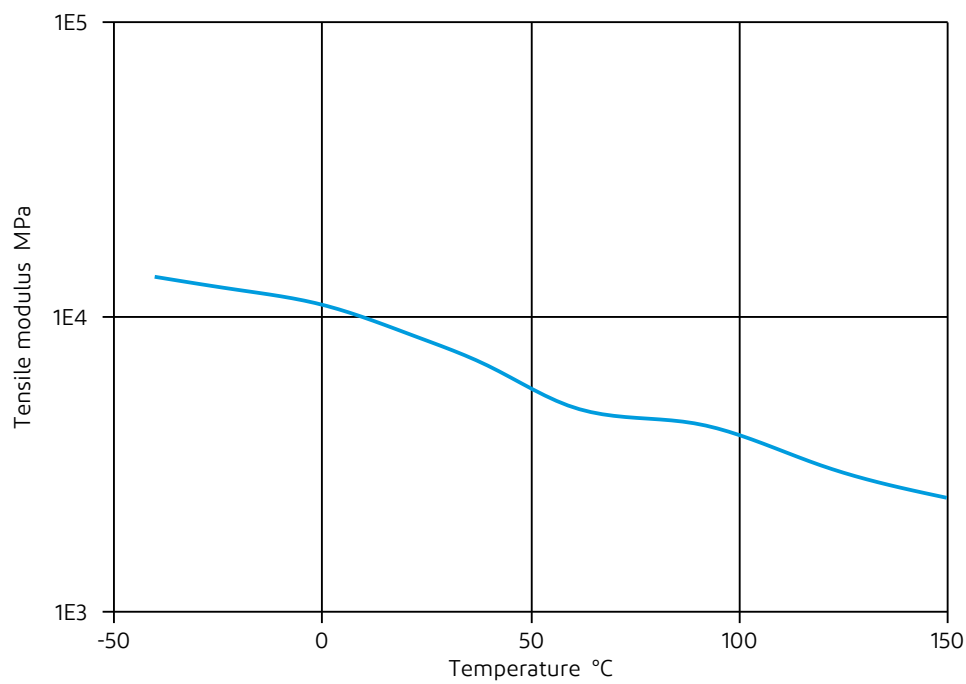




Zytel® FR95G25V0NH NC010

NYLON RESIN

Tensile modulus-temperature (cond.)

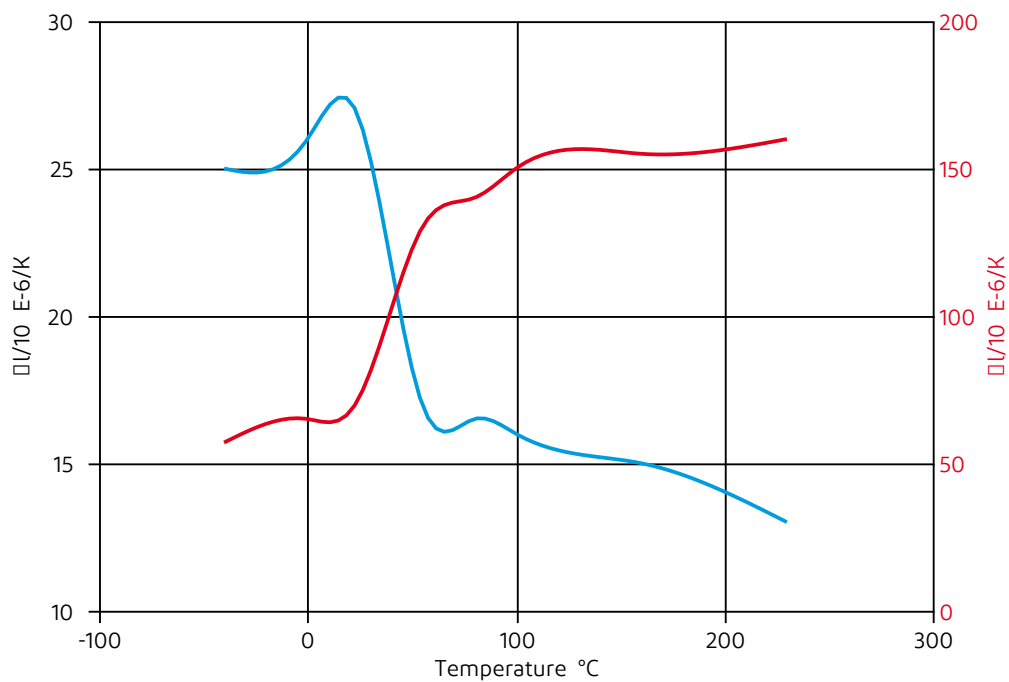




Zytel® FR95G25V0NH NC010

NYLON RESIN

Coeff. of linear thermal expansion





Zytel® FR95G25V0NH NC010

NYLON RESIN

Mineral oils

Mineral oils

- ✓ SAE 10W40 multigrade motor oil, 130°C

Standard Fuels

- ✓ ISO 1817 Liquid 1 - E5, 60°C
- ✓ ISO 1817 Liquid 2 - M15E4, 60°C
- ✓ ISO 1817 Liquid 3 - M3E7, 60°C
- ✓ ISO 1817 Liquid 4 - M15, 60°C
- ✓ Standard fuel without alcohol (pref. ISO 1817 Liquid C), 23°C
- ✓ Standard fuel with alcohol (pref. ISO 1817 Liquid 4), 23°C
- ✓ Diesel fuel (pref. ISO 1817 Liquid F), 23°C
- ✗ Diesel fuel (pref. ISO 1817 Liquid F), 90°C
- ✗ Diesel fuel (pref. ISO 1817 Liquid F), >90°C

Salt solutions

- ✗ Zinc Chloride solution (50% by mass), 23°C

Other

- ✓ Water, 23°C
- ✗ Water, 90°C
- ✗ Coolant Glysantin G48, 1:1 in water, 125°C

Symbols used:

- ✓ possibly resistant
Defined as: Supplier has sufficient indication that contact with chemical can be potentially accepted under the intended use conditions and expected service life. Criteria for assessment have to be indicated (e.g. surface aspect, volume change, property change).
- ✗ not recommended - see explanation
Defined as: Not recommended for general use. However, short-term exposure under certain restricted conditions could be acceptable (e.g. fast cleaning with thorough rinsing, spills, wiping, vapor exposure).

The information set forth herein is furnished free of charge, is based on technical data that DuPont believes to be reliable, and represents typical values that fall within the normal range of properties. This information relates only to the specific material designated and may not be valid for such material used in combination with other materials or in other processes. It is intended for use by persons having technical skill, at their own discretion and risk. This information should not be used to establish specification limits nor used alone as the basis of design. Handling precaution information is given with the understanding that those using it will satisfy themselves that their particular conditions of use present no health or safety hazards and comply with applicable law. Since conditions of product use and disposal are outside our control, we make no warranties, express or implied, and assume no liability in connection with any use of this information. As with any product, evaluation under end-use conditions prior to specification is essential. Nothing herein is to be taken as a license to operate or a recommendation to infringe on patents.

CAUTION: Do not use DuPont materials in medical applications involving implantation in the human body or contact with internal body fluids or tissues unless the material has been provided from DuPont under a written contract or other acknowledgement that is consistent with the DuPont policy regarding medical applications and expressly acknowledges the contemplated use. For further information, please contact your DuPont representative.

DuPont's sole warranty is that our products will meet our standard sales specifications in effect at the time of shipment. Your exclusive remedy for breach of such warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted. TO THE FULLEST EXTENT PERMITTED BY APPLICABLE LAW, DUPONT SPECIFICALLY DISCLAIMS ANY OTHER EXPRESS OR IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE, MERCHANTABILITY, OR NON-INFRINGEMENT. DUPONT DISCLAIMS LIABILITY FOR ANY SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES.