



# Delrin® RA500CPE NC010 (PRELIMINARY)

## ACETAL RESIN

### DuPont Confidential

Common features of Delrin® acetal resins include mechanical and physical properties such as high mechanical strength and rigidity, excellent fatigue and impact resistance, as well as resistance to moisture, gasoline, lubricants, solvents, and many other neutral chemicals. Delrin® acetal resins also have excellent dimensional stability and good electrical insulating characteristics. They are naturally resilient, self-lubricating, and available in a variety of colors and speciality grades.

Delrin® acetal resin typically is used in demanding applications in the automotive, domestic appliances, sports, industrial engineering, electronics, and consumer goods industries.

Delrin® RA500CPE is a medium viscosity acetal homopolymer with very low VOC emissions for applications in automotive interiors. It provides good mechanical performances with improved processing, thermal stability and productivity for injection moulding.

Delrin® Renewable Attributed base polymer is produced from 100% bio-feedstock from waste\*. This approach helps customers in achieving their sustainability goals.

\* according to ISCC Plus mass balance certification.

### Product information

Resin Identification	POM	ISO 1043
Part Marking Code	>POM<	ISO 11469

### Rheological properties

Melt volume-flow rate	13 cm <sup>3</sup> /10min	ISO 1133
Melt mass-flow rate	15 g/10min	ISO 1133
Temperature	190 °C	ISO 1133
Load	2.16 kg	ISO 1133
Melt mass-flow rate, Temperature	190 °C	ISO 1133
Melt mass-flow rate, Load	2.16 kg	ISO 1133
Moulding shrinkage, parallel	2.0 %	ISO 294-4, 2577
Moulding shrinkage, normal	1.9 %	ISO 294-4, 2577

### Typical mechanical properties

Tensile Modulus	3100 MPa	ISO 527-1/-2
Yield stress	72 MPa	ISO 527-1/-2
Yield strain	18 %	ISO 527-1/-2
Nominal strain at break	33 %	ISO 527-1/-2
Charpy impact strength, 23°C	N kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength, -30°C	340 kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, 23°C	10 kJ/m <sup>2</sup>	ISO 179/1eA



# Delrin<sup>®</sup> RA500CPE NC010 (PRELIMINARY)

## ACETAL RESIN

Charpy notched impact strength, -30°C	8 kJ/m <sup>2</sup>	ISO 179/1eA
Poisson's ratio	0.37 -	

### Thermal properties

Melting temperature, 10°C/min	178 °C	ISO 11357-1/-3
Temp. of deflection under load, 1.8 MPa	97 °C	ISO 75-1/-2

### Flammability

Burning Behav. at 1.5mm nom. thickn.	HB class	IEC 60695-11-10
Thickness tested	1.5 mm	IEC 60695-11-10
UL recognition	yes -	UL 94
Burning Behav. at thickness h	HB class	IEC 60695-11-10
Thickness tested	0.8 mm	IEC 60695-11-10
UL recognition	yes -	UL 94
FMVSS Class	B -	ISO 3795 (FMVSS 302)
Burning rate, Thickness 1 mm	20 mm/min	ISO 3795 (FMVSS 302)

### Other properties

Density	1420 kg/m <sup>3</sup>	ISO 1183
Density of melt	1190 kg/m <sup>3</sup>	

### VDA Properties

Emissions	<2 mg/kg	VDA 275
-----------	----------	---------

### Injection

Drying Recommended	yes
Drying Temperature	80 °C
Drying Time, Dehumidified Dryer	2 - 4 h
Processing Moisture Content	≤0.2 %
Melt Temperature Optimum	205 °C
Min. melt temperature	200 °C
Max. melt temperature	210 °C
Max. screw tangential speed	0.3 m/s
Mold Temperature Optimum	90 °C
Min. mould temperature	80 °C
Max. mould temperature	100 °C
Hold pressure range	80 - 100 MPa
Hold pressure time	8 s/mm
Annealing time, optional	30 min/mm
Annealing temperature	160 °C



# Delrin<sup>®</sup> RA500CPE NC010 (PRELIMINARY)

## ACETAL RESIN

### Characteristics

Additives

Release agent

### Additional Information

Injection molding

Drying is recommended, but not necessary for newly opened packaging stored in a dry location.

Follow the drying guidelines above in the following cases:

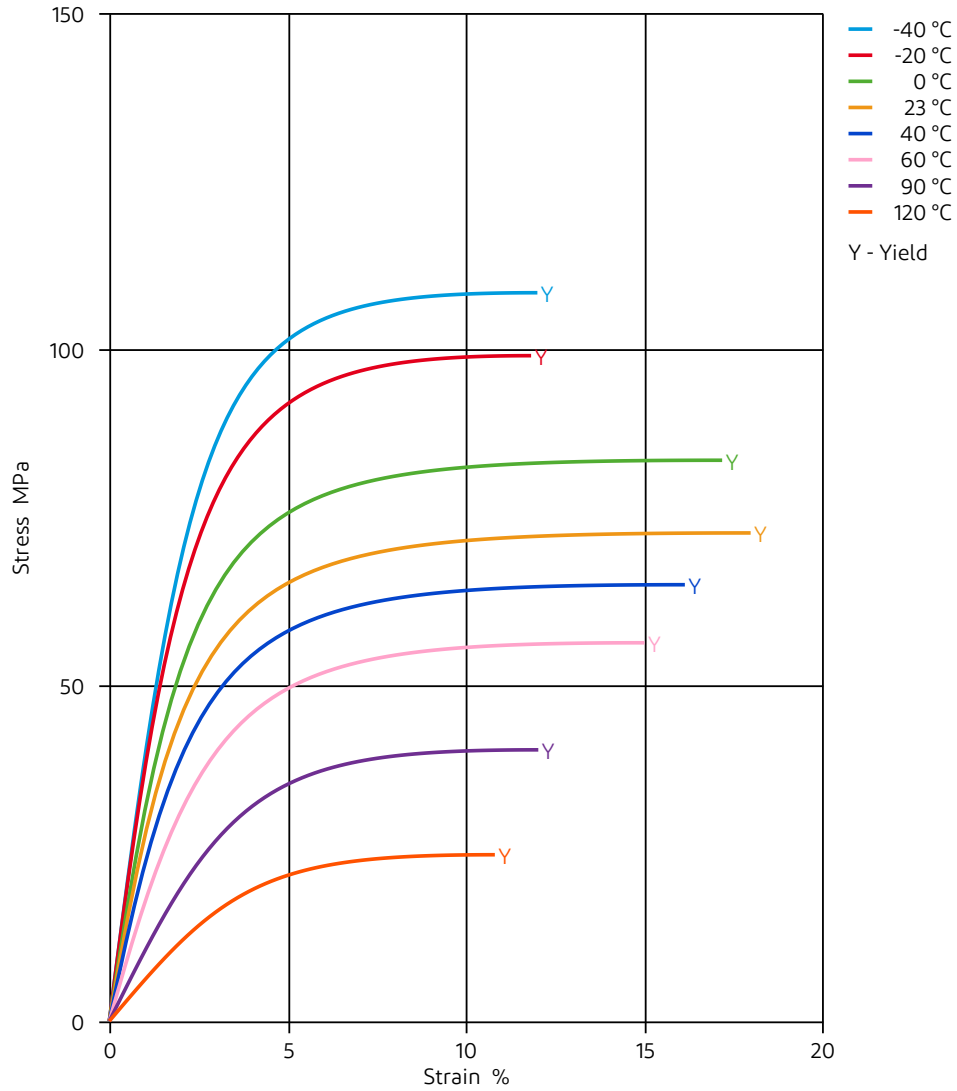
- If moisture is above the Processing Moisture Content recommendation,
- When a resin container is damaged,
- When the material is not properly stored in a dry place at room temperature, or
- When packaging stays open for a significant time.



# Delrin<sup>®</sup> RA500CPE NC010 (PRELIMINARY)

ACETAL RESIN

## Stress-strain

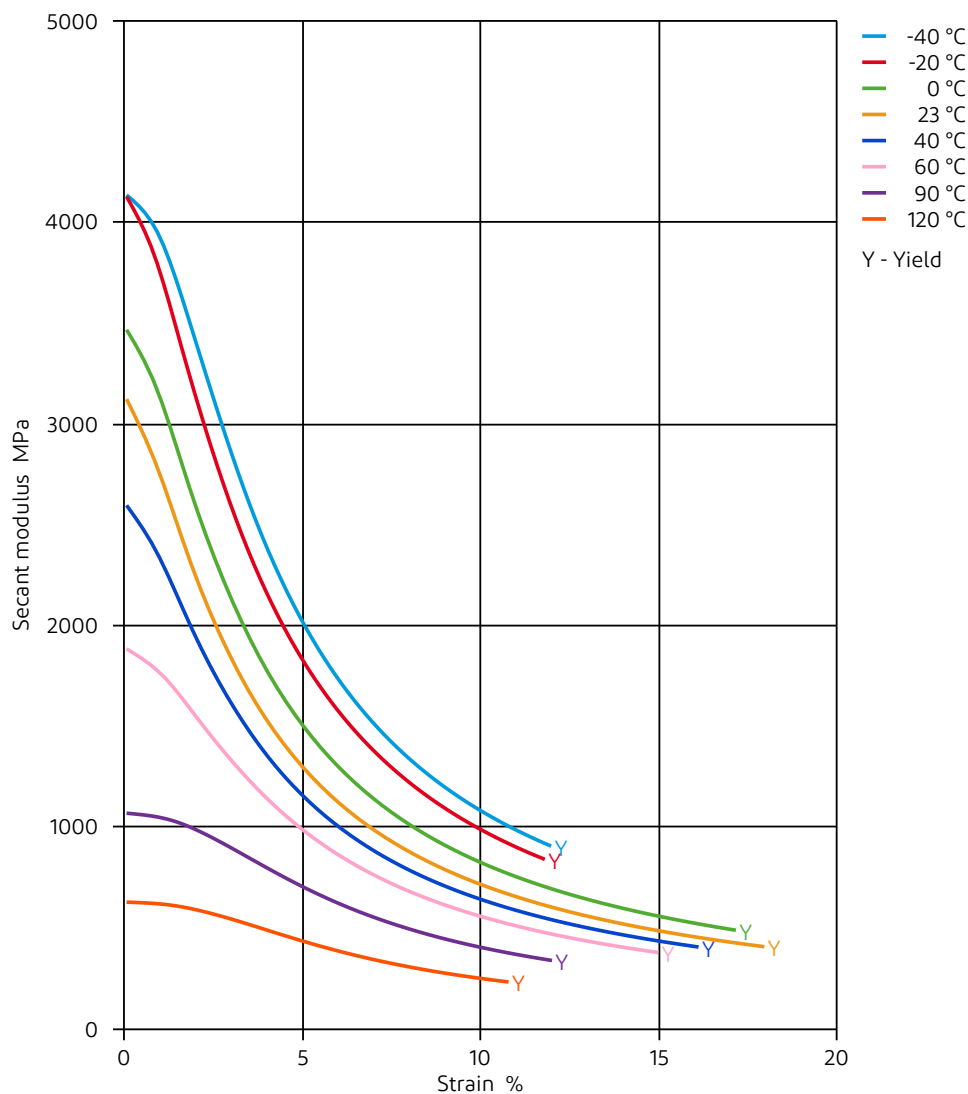




# Delrin<sup>®</sup> RA500CPE NC010 (PRELIMINARY)

ACETAL RESIN

## Secant modulus-strain



Revised: 2021-05-11

Page: 5 of 5

[dupont.com](http://dupont.com)

The above data are preliminary and are subject to change as additional data are developed on subsequent lots.

The information set forth herein is furnished free of charge, is based on technical data that DuPont believes to be reliable, and represents typical values that fall within the normal range of properties. This information relates only to the specific material designated and may not be valid for such material used in combination with other materials or in other processes. It is intended for use by persons having technical skill, at their own discretion and risk. This information should not be used to establish specification limits nor used alone as the basis of design. Handling precaution information is given with the understanding that those using it will satisfy themselves that their particular conditions of use present no health or safety hazards and comply with applicable law. Since conditions of product use and disposal are outside our control, we make no warranties, express or implied, and assume no liability in connection with any use of this information. As with any product, evaluation under end-use conditions prior to specification is essential. Nothing herein is to be taken as a license to operate or a recommendation to infringe on patents.

CAUTION: Do not use DuPont materials in medical applications involving implantation in the human body or contact with internal body fluids or tissues unless the material has been provided from DuPont under a written contract or other acknowledgement that is consistent with the DuPont policy regarding medical applications and expressly acknowledges the contemplated use. For further information, please contact your DuPont representative.

DuPont's sole warranty is that our products will meet our standard sales specifications in effect at the time of shipment. Your exclusive remedy for breach of such warranty is limited to refund of purchase price or replacement of any product shown to be other than as warranted. TO THE FULLEST EXTENT PERMITTED BY APPLICABLE LAW, DUPONT SPECIFICALLY DISCLAIMS ANY OTHER EXPRESS OR IMPLIED WARRANTY OF FITNESS FOR A PARTICULAR PURPOSE, MERCHANTABILITY, OR NON-INFRINGEMENT. DUPONT DISCLAIMS LIABILITY FOR ANY SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES.

DuPont<sup>™</sup>, the DuPont Oval Logo, and all trademarks and service marks denoted with <sup>™</sup>, <sup>SM</sup> or <sup>®</sup> are owned by affiliates of DuPont de Nemours, Inc. unless otherwise noted.

© 2021 DuPont. All rights reserved.