



Hytrel® SC976 NC010

THERMOPLASTIC POLYESTER ELASTOMER

Common features of Hytrel® thermoplastic polyester elastomer include mechanical and physical properties such as exceptional toughness and resilience, high resistance to creep, impact and flex fatigue, flexibility at low temperatures and good retention of properties at elevated temperatures. In addition, it resists many industrial chemicals, oils and solvents. Special grades include heat stabilised, flame retardant, food contact compliant, blow molding and extrusion grades. Concentrates offered include black pigments, UV protection additives, heat stabilisers, and flame retardants. Hytrel® thermoplastic polyester elastomer is plasticiser free.

The good melt stability of Hytrel® thermoplastic polyester elastomer normally enables the recycling of properly handled production waste. If recycling is not possible, DuPont recommends, as the preferred option, incineration with energy recovery (-24 kJ/g of base polymer) in appropriately equipped installations.

For disposal, local regulations have to be observed.

Hytrel® thermoplastic polyester elastomer typically is used in demanding applications in the automotive, fluid power, electrical/electronic, consumer goods, appliance and power tool, sporting goods, furniture, industrial and off-road transportation/equipment industry.

Hytrel® SC976 NC010 is a high modulus grade with nominal hardness of 72D, contains a non-discoloring stabilizer and can be processed by various thermoplastic processing techniques. Developed for applications such as parts for the healthcare industry.

SPECIAL CONTROL for HEALTHCARE APPLICATIONS

This product is manufactured according to Good Manufacturing Practice (GMP) principles and generally accepted in food contact applications in the USA when meeting applicable use conditions. This product is also tested against ISO 10993-5 and -11 and selected parts of USP Class VI. For details, individual compliance statements are available from your DuPont representative.

Product information

Resin Identification	TPC-ET	ISO 1043
Part Marking Code	>TPC-ET<	ISO 11469

Rheological properties

Melt volume-flow rate	12 cm ³ /10min	ISO 1133
Melt mass-flow rate	13 g/10min	ISO 1133
Temperature	240 °C	ISO 1133
Load	2.16 kg	ISO 1133
Moulding shrinkage, parallel	1.6 %	ISO 294-4, 2577
Moulding shrinkage, normal	1.6 %	ISO 294-4, 2577



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Typical mechanical properties

Tensile Modulus	550 MPa	ISO 527-1/-2
Stress at 5% strain	14 MPa	ISO 527-1/-2
Stress at 10% strain	23 MPa	ISO 527-1/-2
Stress at 50% strain	24 MPa	ISO 527-1/-2
Stress at break	50 MPa	ISO 527-1/-2
Nominal strain at break	530 %	ISO 527-1/-2
Strain at break	>300 %	ISO 527-1/-2
Flexural Modulus	550 MPa	ISO 178
Tensile creep modulus, 1h	360 MPa	ISO 899-1
Tensile creep modulus, 1000h	310 MPa	ISO 899-1
Charpy notched impact strength, 23°C	33 kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	10 kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -40°C	7 kJ/m ²	ISO 179/1eA
Tensile notched impact strength, 23°C	300 kJ/m ²	ISO 8256/1
Izod notched impact strength, 23°C	38 kJ/m ²	ISO 180/1A
Izod notched impact strength, -40°C	7 kJ/m ²	ISO 180/1A
Poisson's ratio	0.47 -	
Brittleness temperature	-97 °C	ISO 974
Shore D hardness, 15s	64 -	ISO 48-4
Shore D hardness, max	68 -	ISO 48-4
Tear strength, parallel	180 kN/m	ISO 34-1
Abrasion resistance	100 mm ³	ISO 4649

Thermal properties

Melting temperature, 10°C/min	218 °C	ISO 11357-1/-3
Glass transition temperature, 10°C/min	25 °C	ISO 11357-1/-2
Temp. of deflection under load, 1.8 MPa	50 °C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	100 °C	ISO 75-1/-2
Vicat softening temperature, 50°C/h, 50N	140 °C	ISO 306
Vicat softening temperature, 50°C/h 10N	205 °C	ISO 306
Coeff. of linear therm. expansion, parallel	180 E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	180 E-6/K	ISO 11359-1/-2
Thermal conductivity of melt	0.15 W/(m K)	
Spec. heat capacity of melt	2150 J/(kg K)	

Flammability

Burning Behav. at 1.5mm nom. thickn.	HB class	IEC 60695-11-10
Thickness tested	1.5 mm	IEC 60695-11-10



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Other properties

Humidity absorption, 2mm	0.2 %	Sim. to ISO 62
Water absorption, 2mm	0.6 %	Sim. to ISO 62
Density	1260 kg/m ³	ISO 1183
Density of melt	1110 kg/m ³	
Water Absorption, Immersion 24h	0.3 %	Sim. to ISO 62

Injection

Drying Recommended	yes
Drying Temperature	110 °C
Drying Time, Dehumidified Dryer	2 - 3 h
Processing Moisture Content	≤0.08 %
Melt Temperature Optimum	245 °C
Min. melt temperature	240 °C
Max. melt temperature	260 °C
Mold Temperature Optimum	45 °C
Min. mould temperature	45 °C
Max. mould temperature	55 °C

Extrusion

Drying Temperature	100 - 120 °C
Drying Time, Dehumidified Dryer	2 - 3 h
Processing Moisture Content	≤0.06 %
Melt Temperature Optimum	235 °C
Melt Temperature Range	225 - 245 °C

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