

Udel® P-3703 polysulfone

Udel® P-3703 is a high-flow grade of polysulfone intended for injection molding applications with thin walls or long flow lengths. This grade has higher flow than Udel® P-1700 and a slightly greater tendency to stress crack in some aggressive environments.

Udel® polysulfone is a tough, rigid, high-strength thermoplastic that maintains its properties at temperatures from -101°C to 149°C (-150°F to 300°F). The heat deflection temperature at 1.8 MPa (264 psi) is 174°C (345°F). For most purposes, this resin is suitable for continuous use up to 149°C (300°F). The material is resistant to oxidation and hydrolysis and

withstands prolonged exposure to high temperatures and repeated sterilization. Udel polysulfone is highly resistant to mineral acids, alkali and salt solutions. The resistance to detergents and hydrocarbon oils is good, but it will be attacked by polar solvents such as ketones, chlorinated hydrocarbons and aromatic hydrocarbons.

Electrical properties of Udel polysulfone are stable over a wide temperature range and after immersion in water or exposure to high humidity.

- Natural: Udel® P-3703 NT 11

General

Material Status	• Commercial: Active	
Availability	• Asia Pacific • Europe	• Latin America • North America
Features	• Acid Resistant • Alcohol Resistant • Alkali Resistant • Chemical Resistant • Food Contact Acceptable	• Good Toughness • High Flow • High Heat Resistance • Hydrocarbon Resistant • Hydrolytically Stable
Uses	• Appliance Components • Appliances • Automotive Electronics • Batteries • Business Equipment • Electrical Parts • Electrical/Electronic Applications	• Food Service Applications • Industrial Parts • Microwave Cookware • Piping • Plumbing Parts • Valves/Valve Parts
Agency Ratings	• ISO 10993	• NSF STD-51 ¹
RoHS Compliance	• RoHS Compliant	
Appearance	• Clear/Transparent	
Forms	• Pellets	
Processing Method	• Extrusion	• Injection Molding

Physical	Typical Value	Unit	Test method
Density / Specific Gravity	1.24		ASTM D792
Melt Mass-Flow Rate (MFR) (343°C/2.16 kg)	17	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.70	%	ASTM D955
Water Absorption (24 hr)	0.30	%	ASTM D570

Udel® P-3703

polysulfone

Mechanical	Typical Value	Unit	Test method
Tensile Modulus	2480	MPa	ASTM D638
Tensile Strength (Break)	70.3	MPa	ASTM D638
Tensile Elongation (Break)	50 to 100	%	ASTM D638
Flexural Modulus	2690	MPa	ASTM D790
Flexural Strength	106	MPa	ASTM D790

Impact	Typical Value	Unit	Test method
Notched Izod Impact	69	J/m	ASTM D256
Tensile Impact Strength	420	kJ/m ²	ASTM D1822

Thermal	Typical Value	Unit	Test method
Deflection Temperature Under Load 1.8 MPa, Unannealed	174	°C	ASTM D648
CLTE - Flow	5.6E-5	cm/cm/°C	ASTM D696

Electrical	Typical Value	Unit	Test method
Volume Resistivity	5.0E+16	ohms·cm	ASTM D257
Dielectric Strength	17	kV/mm	ASTM D149
Dielectric Constant			ASTM D150
60 Hz	3.03		
1 kHz	3.04		
1 MHz	3.02		
Dissipation Factor			ASTM D150
60 Hz	1.1E-3		
1 kHz	1.3E-3		
1 MHz	5.0E-3		

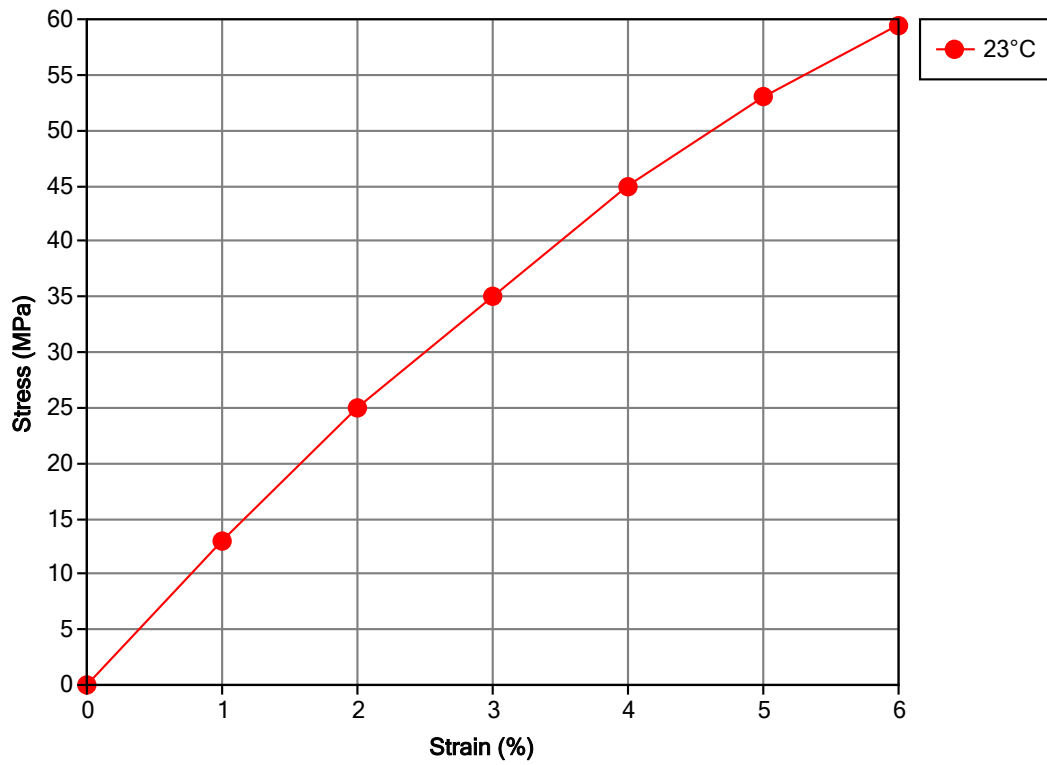
Flammability	Typical Value	Unit	Test method
Flame Rating			UL 94
> 1.5 mm, Natural (NT II)	HB		
> 4.5 mm, Natural (NT II)	V-0		

Injection	Typical Value	Unit
Drying Temperature	135 to 163	°C
Drying Time	3.5	hr
Suggested Shot Size	50 to 75	%
Processing (Melt) Temp	329 to 385	°C
Mold Temperature	121 to 163	°C

Udel® P-3703

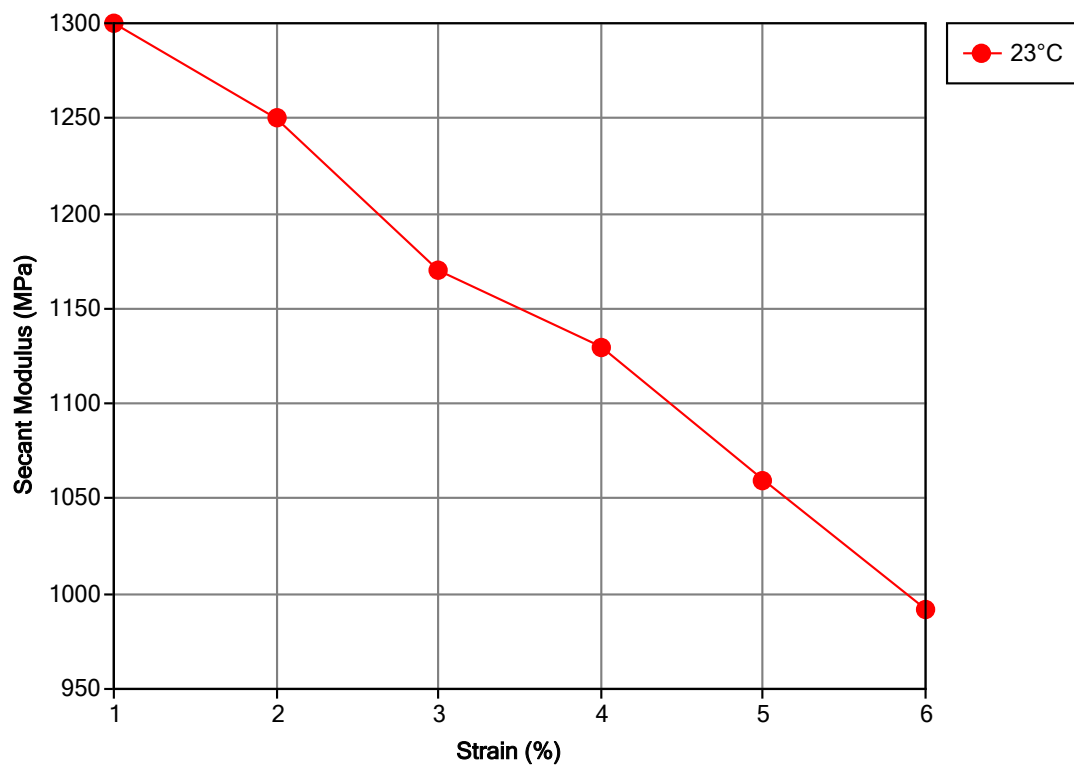
polysulfone

Isothermal Stress vs. Strain (ISO 11403)



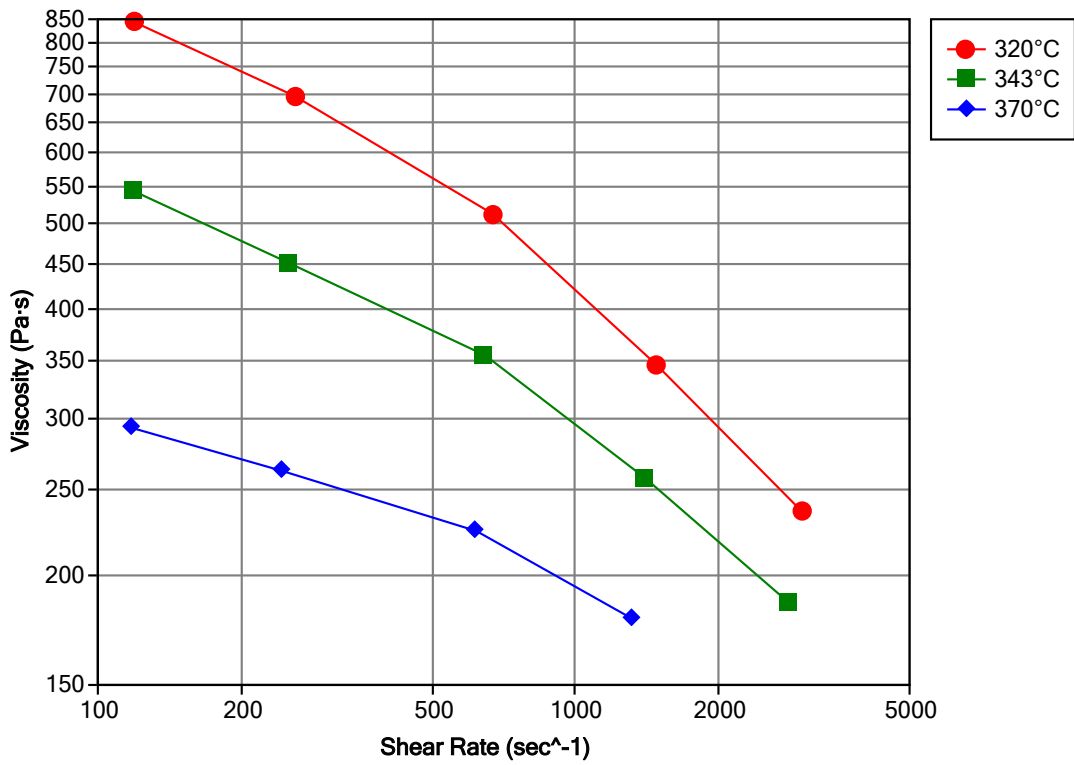
Udel® P-3703 polysulfone

Secant Modulus vs. Strain (ISO 11403)



Udel® P-3703 polysulfone

Viscosity vs. Shear Rate (ISO 11403)



Udel® P-3703

polysulfone

Notes

Typical properties: these are not to be construed as specifications.

¹ Maximum Temperature of Use: 149°C (300°F)



www.syensqo.com

Safety Data Sheets (SDS) are available by emailing us or contacting your sales representative. Always consult the appropriate SDS before using any of our products.

Neither Syensqo nor any of its affiliates makes any warranty, express or implied, including merchantability or fitness for use, or accepts any liability in connection with this product, related information or its use. Some applications of which Syensqo's products may be proposed to be used are regulated or restricted by applicable laws and regulations or by national or international standards and in some cases by Syensqo's recommendation, including applications of food/feed, water treatment, medical, pharmaceuticals, and personal care. Only products designated as part of the Solviva® family of biomaterials may be considered as candidates for use in implantable medical devices. The user alone must finally determine suitability of any information or products for any contemplated use in compliance with applicable law, the manner of use and whether any patents are infringed. The information and the products are for use by technically skilled persons at their own discretion and risk and does not relate to the use of this product in combination with any other substance or any other process. This is not a license under any patent or other proprietary right.

All trademarks and registered trademarks are property of the companies that comprise the Syensqo or their respective owners.

© 2024 2023 Syensqo. All rights reserved.