

SANTOPRENE® 111-35

SANTOPRENE®

A soft, black, versatile thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. This material combines good physical properties and chemical resistance for use in a wide range of injection molding applications. This grade of Santoprene® TPV is shear-dependent and can be processed on conventional thermoplastics equipment for injection molding. It is polyolefin based and recyclable within the manufacturing stream.

Key Features

- Recommended for applications requiring excellent flex fatigue resistance
- UL listed: file #QMFZ2.E80017, Plastics - Component; file #QMFZ8.E80017, Plastics Certified For Canada - Component
- Excellent ozone resistance
- Designed for applications requiring high-flow materials

Product information

Resin Identification	TPV	ISO 1043
Part Marking Code	>TPV<	ISO 11469

Typical mechanical properties

Tensile stress at 100% elongation, perpendicular	1 MPa	ISO 37
Stress at break, perpendicular	2.9 MPa	ISO 527-1/-2 or ISO 37
Elongation at break, perpendicular	330 %	ISO 527-1/-2 or ISO 37
Brittleness Temperature	-63 °C	ASTM D 746
Shore A hardness, 15s	38	ISO 48-4 / ISO 868
Compression set, 23 °C, 24h	10 %	ISO 815
Compression set, 125 °C, 70h	31 %	ISO 815

Flammability

Burning Behav. at 1.5mm nom. thickn.	HB class	IEC 60695-11-10
Thickness tested	1.5 mm	IEC 60695-11-10
UL recognition	yes	UL 94
Burning rate, Thickness 2 mm	45.9 mm/min	ISO 3795 (FMVSS 302)

Physical/Other properties

Density	930 kg/m ³	ISO 1183
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Injection

Max. regrind level	20 %
Back pressure	0.517 MPa
Ejection temperature	87 °C

Additional information

Processing Notes

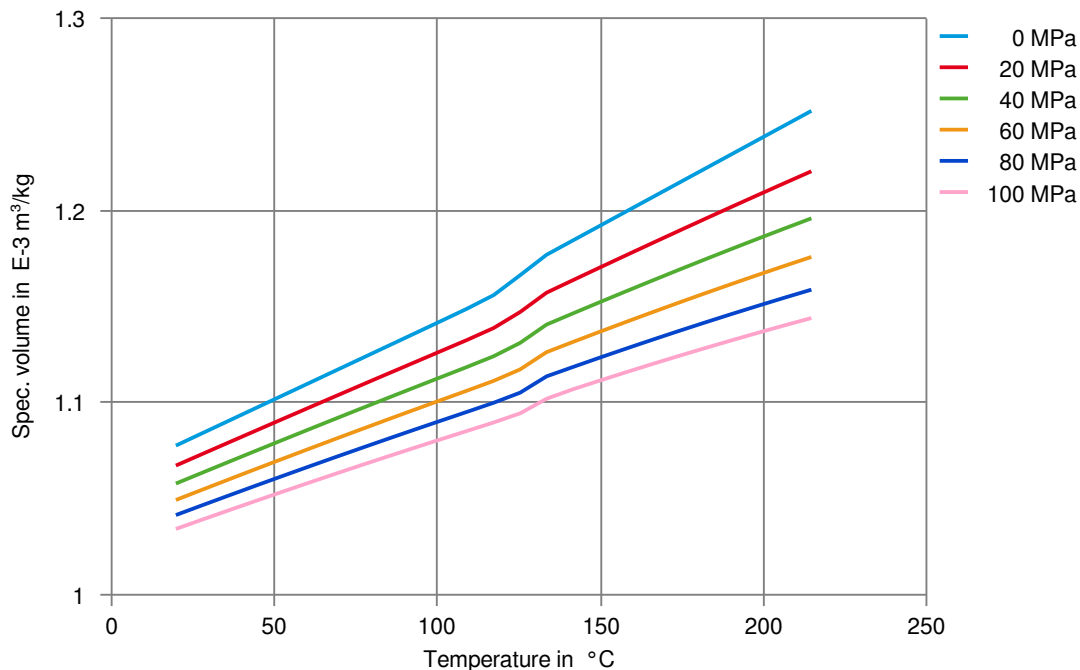
Processing Notes

Desiccant drying for 3 hours at 80 °C (180 °F) is recommended. Santoprene® TPV has a wide temperature processing window from 175 to 230 °C (350 to 450 °F) and is incompatible with acetal and PVC.

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Specific volume-temperature (pvT)



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