

# SANTOPRENE® 121-55W241

## SANTOPRENE®

A soft, black, UV resistant thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. This material combines good physical properties and chemical resistance for use in difficult injection molding applications. This grade of Santoprene® TPV is shear-dependent and can be processed on conventional thermoplastics equipment for injection molding. It is polyolefin based and recyclable within the manufacturing stream.

### **Key Features**

- · Used in glass encapsulation applications
- Used in sealing applications
- · Recommended for applications requiring superior part surface appearance
- Designed to be injected at lower molding temperatures or at lower injection pressures

#### Product information

Resin Identification Part Marking Code	TPV >TPV<		ISO 1043 ISO 11469
Typical mechanical properties			
Tensile stress at 100% elongation, perpendicular	2	MPa	ISO 37
Stress at break, perpendicular	4.8	MPa	ISO 527-1/-2 or ISO 37
Elongation at break, perpendicular	480	%	ISO 527-1/-2 or ISO 37
Shore A hardness, 15s	59		ISO 48-4 / ISO 868
Compression set, 23°C	29	%	ISO 815
Time	70	h	
Compression set, 125°C, 70h	56	%	ISO 815
Physical/Other properties			
Density	920	kg/m³	ISO 1183

#### Additional information

**Processing Notes** 

#### **Processing Notes**

Desiccant drying for 3 hours at  $80 \degree C$  ( $180 \degree F$ ) is recommended. Santoprene® TPV has a wide temperature processing window from 175 to  $230 \degree C$  (350 to  $450 \degree F$ ) and is incompatible with acetal and PVC.

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Page: 1 of 1

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