

ISO 1183

SANTOPRENE® 101-45W255

SANTOPRENE®

A soft, black thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. This material is designed for use in residential washing machine and dishwasher applications and contains a stabilization system for protection against copper and other metal-catalyzed degradation. This grade of Santoprene® TPV is shear-dependent and can be processed on conventional thermoplastics equipment for injection molding or extrusion. It is polyolefin based and recyclable within the manufacturing stream.

Key Features

- UL listed: file #QMFZ2.E80017, Plastics Component; file #QMFZ8.E80017, Plastics Certified For Canada -Component
- Property retention in presence of typical dishwasher and washing machine detergents

Product information

Resin Identification	TPV		ISO 1043
Part Marking Code	>TPV<		ISO 11469
Typical mechanical properties			
Tensile stress at 100% elongation, perpendicular	1.4	MPa	ISO 37
Stress at break, perpendicular	4	MPa	ISO 527-1/-2 or ISO 37
Elongation at break, perpendicular	400	%	ISO 527-1/-2 or ISO 37
Shore A hardness, 15s	48		ISO 48-4 / ISO 868
Flammability			
Burning Behav. at thickness h	НВ	class	IEC 60695-11-10
Thickness tested	1.7	mm	IEC 60695-11-10
UL recognition	yes		UL 94
Burning rate, Thickness 2 mm	37.3	mm/min	ISO 3795 (FMVSS 302)
Physical/Other properties			

Additional information

Processing Notes

Density

Processing Notes

Desiccant drying for 3 hours at 80 °C (180 °F) is recommended. Santoprene® TPV has a wide temperature processing window from 175 to 230 °C (350 to 450 °F) and is incompatible with acetal and PVC.

980 kg/m³

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