

SANTOPRENE® 123-50W175

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A hard, black, UV resistant thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. This material combines good physical properties and chemical resistance for use in thin wall applications. This grade of Santoprene® TPV is shear-dependent and can be processed on conventional thermoplastics equipment for injection molding, extrusion, blow molding, thermoforming or vacuum forming. It is polyolefin based and recyclable within the manufacturing stream.

Key Features

- · Recommended for applications requiring excellent flex fatigue resistance
- · Recommended for applications requiring excellent ozone resistance
- Designed for improved UV resistance

Product information

| Resin Identification | TPV | ISO 1043 |
|----------------------|-------|-----------|
| Part Marking Code | >TPV< | ISO 11469 |

Typical mechanical properties

| Shore D hardness, 15s | 51 | ISO 48-4 / ISO 868 |
|-----------------------------|----------|--------------------|
| Initial Tear Resist., Die C | 110 kN/m | ISO 34-1 |

Physical/Other properties

Density 950 kg/m³ ISO 1183

Additional information

Processing Notes

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Desiccant drying for 3 hours at $80 \,^{\circ}$ C ($180 \,^{\circ}$ F) is recommended. Santoprene® TPV has a wide temperature processing window from 175 to 230 $\,^{\circ}$ C (350 to 450 $\,^{\circ}$ F) and is incompatible with acetal and PVC.

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