

## SANTOPRENE® 121-62M100

## **SANTOPRENE®**

A soft, black, UV resistant thermoplastic vulcanizate (TPV) in the thermoplastic elastomer (TPE) family. This material combines good physical properties and chemical resistance for use in difficult injection molding applications. This grade of Santoprene® TPV is shear-dependent and can be processed on conventional thermoplastics equipment for injection molding. It is polyolefin based and recyclable within the manufacturing stream.

## **Key Features**

- · Designed for fast, easy injection molding, especially for complex part geometries
- Used in sealing applications
- Recommended for applications requiring improved part surface appearance
- Designed to be injected at lower molding temperatures or at lower injection pressures
- UL listed: file #QMFZ2.E80017, Plastics Component; file #QMFZ8.E80017, Plastics Certified For Canada -Component

#### **Product information**

Resin Identification Part Marking Code	TPV >TPV<		ISO 1043 ISO 11469
Typical mechanical properties			
Tensile stress at 100% elongation, perpendicular	2.46	MPa	ISO 37
Stress at break, perpendicular		MPa	ISO 527-1/-2 or ISO 37
Elongation at break, perpendicular	417	%	ISO 527-1/-2 or ISO 37
Brittleness Temperature	-60	°C	ASTM D 746
Shore A hardness, 15s	67		ISO 48-4 / ISO 868
Compression set, 70°C, 24h	34	%	ISO 815
Compression set, 125°C, 70h	47	%	ISO 815
Initial Tear Resist., Die C	19	kN/m	ISO 34-1
Flammability			
Burning Behav. at thickness h	НВ	class	IEC 60695-11-10
Thickness tested			IEC 60695-11-10
UL recognition	yes		UL 94
Burning rate, Thickness 2 mm	36.6	mm/min	ISO 3795 (FMVSS 302)
Physical/Other properties			
Donoity	015	ka/m³	ISO 1102

## Density

915 kg/m<sup>3</sup> ISO 1183

#### Injection

Max. regrind level 20 % Back pressure 0.517 MPa Ejection temperature 95 °C

### Additional information

**Processing Notes Processing Notes** 

> Desiccant drying for 3 hours at 80°C (180°F) is recommended. Santoprene® TPV has a wide temperature processing window from 175 to 230 °C (350 to

Printed: 2024-09-02 Page: 1 of 2

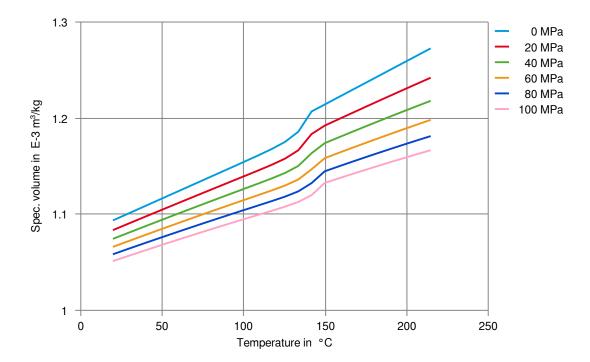


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450°F) and is incompatible with acetal and PVC.

Specific volume-temperature (pvT)



Printed: 2024-09-02 Page: 2 of 2

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