

CELCON® GC20

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Celcon® GC20 is a glass coupled formulation containing 20% glass fiber reinforcement for improved strength and stiffness (for even better mechanical properties, please consider Hostaform® C 9021 GV1/20). Chemical abbreviation according to ISO 1043-1: POM

Product information

1 Toddet information			
Resin Identification Part Marking Code	POM >POM<		ISO 1043 ISO 11469
Typical mechanical properties			
Tensile modulus Tensile stress at break, 5mm/min Tensile strain at break, 5mm/min Flexural modulus Flexural strength Charpy impact strength, 23°C Charpy impact strength, -30°C Charpy notched impact strength, 23°C Izod notched impact strength, 23°C Poisson's ratio [C]: Calculated	2.2 7000 130 30 40 6	MPa %	ISO 527-1/-2 ISO 527-1/-2 ISO 527-1/-2 ISO 178 ISO 179/1eU ISO 179/1eU ISO 179/1eA ISO 180/1A
Thermal properties			
Melting temperature, 10 °C/min Temperature of deflection under load, 1.8 MPa Coefficient of linear thermal expansion (CLTE), parallel	166 160 43		ISO 11357-1/-3 ISO 75-1/-2 ISO 11359-1/-2
Coefficient of linear thermal expansion (CLTE), normal	110	E-6/K	ISO 11359-1/-2
Physical/Other properties			
Humidity absorption, 2mm Water absorption, 2mm Density	0.2 0.8 1540		Sim. to ISO 62 Sim. to ISO 62 ISO 1183
Injection			
Drying Recommended Drying Temperature Drying Time, Dehumidified Dryer Processing Moisture Content Melt Temperature Optimum Min. melt temperature Max. melt temperature Screw tangential speed Mold Temperature Optimum Min. mould temperature Max. mould temperature	120	h % °C °C °C m/s °C °C	
Hold pressure range	60 - 120	MPa	

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2 MPa

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Back pressure



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Additional information

Processing Notes

Pre-Drying

Drying is not normally required. If material has come in contact with moisture through improper storage or handling or through regrind use, drying may be necessary to prevent splay and odor problems.

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