POLYPLASTICS CO LTD

18-1 KONAN 2-CHOME MINATO-KU, Tokyo 108-8280 Japan

FORTRON" or "DURAFIDE: 6165A(e)(k)(f2)

Polyphenylene Sulfide (PPS), pellets

- (e) May be followed by a one digit number 0-9 incl. to indicate molecular weight.
- (f2) Subjected to one or more of the following tests: Ultraviolet Light, Water Exposure or Immersion in accordance with UL 746C, where the acceptability for outdoor use is to be determined by UL.
- (k) May be followed by a one digit number 0-9 incl. to indicate customer number.

Flammability	Value	Test Method
Flame Rating		UL 94
0.75 mm, ALL	V-0	
1.5 mm, ALL	V-0	
3.0 mm, ALL	V-0	
Flammability Classification		IEC 60695-11-10, -20
0.75 mm, ALL	V-0	
1.5 mm, ALL	V-0	
3.0 mm, ALL	V-0	
Electrical	Value	Test Method
Hot-wire Ignition (HWI)		UL 746A
0.75 mm	PLC 3	
1.5 mm	PLC 3	
3.0 mm	PLC 1	
High Amp Arc Ignition (HAI)		UL 746A
0.75 mm	PLC 4	
1.5 mm	PLC 4	
3.0 mm	PLC 4	
Comparative Tracking Index (CTI)	PLC 2	UL 746A
Dielectric Strength	12 kV/mm	ASTM D149
High Voltage Arc Tracking Rate (HVTR)	PLC 0	UL 746A
Volume Resistivity	1.0E+13 ohms cm	ASTM D257
Volume Resistivity	1.0E+13 ohms cm	IEC 60093
Arc Resistance	PLC 4	ASTM D495
Thermal	Value	Test Method
RTI Elec		UL 746B
0.75 mm	240 °C	
1.5 mm	240 °C	
3.0 mm	240 °C	
RTI Imp		UL 746B
0.75 mm	200 °C	
1.5 mm	220 °C	
3.0 mm	220 °C	
RTI Str		UL 746B
0.75 mm	220 °C	
1.5 mm	240 °C	
3.0 mm	240 °C	
	210 0	

Page 1 of 2	Form Number: E109088-2188
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ANSI/UL 94 small-scale test data does not pertain to building materials, furnishings and related contents. ANSI/UL 94 small-scale test data is intended solely for determining the flammability of plastic materials used in the components and parts of end-product devices and appliances, where the acceptability of the combination is determined by UL.

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Component - Plastics File Number: E109088

Physical	Value	Test Method	
Outdoor Suitability	f2	UL 746C	

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