



Component - Plastics

File Number: E45034

POLYPLASTICS CO LTD

18-1 KONAN 2-CHOME
MINATO-KU, Tokyo 108-8280 Japan



Duracon: GH-25D

Polyoxymethylene (POM), pellets

Flammability	Value	Test Method
Flame Rating		UL 94
0.8 mm, ALL	HB	
1.5 mm, ALL	HB	
3.0 mm, ALL	HB	
6.0 mm, ALL	HB	
Flammability Classification		IEC 60695-11-10, -20
3.0 mm, ALL	HB40	
6.0 mm, ALL	HB40	
0.8 mm, ALL	HB75	
1.5 mm, ALL	HB75	
Electrical	Value	Test Method
Hot-wire Ignition (HWI)		UL 746A
1.5 mm	PLC 5	
3.0 mm	PLC 5	
6.0 mm	PLC 4	
High Amp Arc Ignition (HAI)		UL 746A
1.5 mm	PLC 1	
3.0 mm	PLC 1	
6.0 mm	PLC 1	
Dielectric Strength	26 kV/mm	ASTM D149
High Voltage Arc Tracking Rate (HVTR)	PLC 0	UL 746A
Arc Resistance	PLC 6	ASTM D495
Thermal	Value	Test Method
RTI Elec		UL 746B
1.5 mm	105 °C	
3.0 mm	105 °C	
6.0 mm	105 °C	
RTI Imp		UL 746B
1.5 mm	95.0 °C	
3.0 mm	95.0 °C	
6.0 mm	95.0 °C	
RTI Str		UL 746B
1.5 mm	100 °C	
3.0 mm	100 °C	
6.0 mm	105 °C	
Physical	Value	Test Method
Dimensional Change	0.40 %	ASTM D1042
Dimensional Change	0.40 %	ISO 2796

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