

POLYPLASTICS CO LTD

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Duracon: TR-20(r7)

Polyoxymethylene (POM), pellets

(r7) - Virgin and Regrind from 1 to 50% by weight inclusive have the same basic material characteristics for thicknesses of 1.5mm and above, except for the RTI's are 50C for all three properties for Regrind from 26 - 50%.

| Flammability | Value | Test Method |
|-----------------------------|---------|----------------------|
| Flame Rating | | UL 94 |
| 0.75 mm, ALL | НВ | |
| 1.5 mm, ALL | НВ | |
| Flammability Classification | | IEC 60695-11-10, -20 |
| 0.75 mm, ALL | HB75 | |
| 1.5 mm, ALL | HB75 | |
| Thermal | Value | Test Method |
| RTI Elec | | UL 746B |
| 0.75 mm | 110 °C | |
| 1.5 mm | 110 °C | |
| RTI Imp | | UL 746B |
| 0.75 mm | 95.0 °C | |
| 1.5 mm | 100 °C | |
| RTI Str | | UL 746B |
| 0.75 mm | 95.0 °C | |
| 1.5 mm | 100 °C | |
| | | |

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ANSI/UL 94 small-scale test data does not pertain to building materials, furnishings and related contents. ANSI/UL 94 small-scale test data is intended solely for determining the flammability of plastic materials used in the components and parts of end-product devices and appliances, where the acceptability of the combination is determined by UL.