



Component - Plastics

File Number: E213445

POLYPLASTICS CO LTD

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MINATO-KU, Tokyo 108-8280 Japan



Duranex: XFR 6840 GF15, 315NF

Polybutylene Terephthalate (PBT), pellets, glass reinforced

Flammability	Value	Test Method
Flame Rating		UL 94
0.75 mm, ALL	V-0	
1.5 mm, ALL	V-0	
3.0 mm, ALL	V-0, 5VA	
Flammability Classification		IEC 60695-11-10, -20
0.75 mm, ALL	V-0	
1.5 mm, ALL	V-0	
3.0 mm, ALL	V-0, 5VA	
Electrical	Value	Test Method
Hot-wire Ignition (HWI)		UL 746A
0.75 mm	PLC 2	
3.0 mm	PLC 0	
High Amp Arc Ignition (HAI)		UL 746A
0.75 mm	PLC 0	
3.0 mm	PLC 0	
Comparative Tracking Index (CTI)	PLC 1	UL 746A
Dielectric Strength	29 kV/mm	ASTM D149
High Voltage Arc Tracking Rate (HVTR)	PLC 0	UL 746A
Volume Resistivity	1.0E+17 ohms-cm	ASTM D257
Volume Resistivity	1.0E+17 ohms-cm	IEC 60093
Arc Resistance	PLC 6	ASTM D495
Thermal	Value	Test Method
RTI Elec		UL 746B
0.75 mm	130 °C	
1.5 mm	130 °C	
3.0 mm	130 °C	
RTI Imp		UL 746B
0.75 mm	120 °C	
1.5 mm	125 °C	
3.0 mm	125 °C	
RTI Str		UL 746B
0.75 mm	120 °C	
1.5 mm	125 °C	
3.0 mm	125 °C	
Physical	Value	Test Method
Dimensional Change	0.0 %	ASTM D1042
Dimensional Change	0.0 %	ISO 2796

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